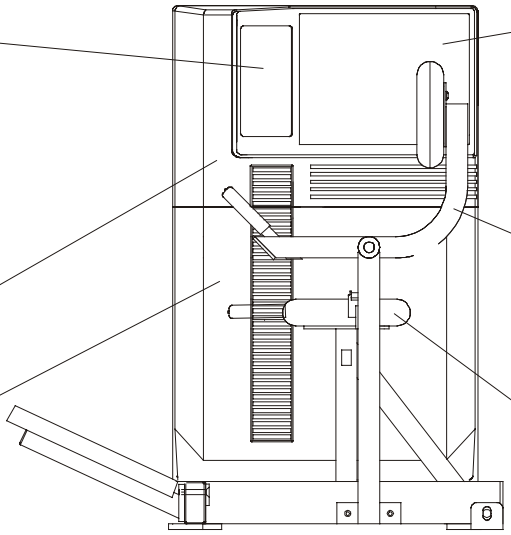
LT-BE
BACK EXTENSION CIRCUIT

GK14-00001-XXXX
SN # 1000-15272

Display Board(R)
AK14-00261-0000

Face Plate (For 12-pin connector -shroud mounted - short ribbon length)
AK14-00259-0000

Face Plate (For 14-pin connector - shroud mounted - long ribbon length)
AK14-00291-0001



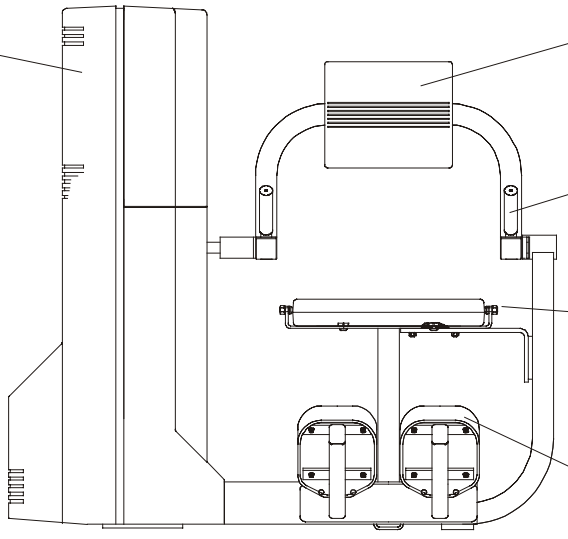
Instruction Decal
OK14-01894-0001 Eng
OK14-01766-0002 Ger
OK14-01766-0004 Spn
OK14-01766-0003 Jap

User Arm
GK14-00002-0005

Seat Pad
OK14-01302-0001

Upper Front Housing
GK14-00002-0070

Lower Front Housing
SK14-00038-0002



Rear Housing
GK14-00002-0046

Back Pad(1)
OK14-01571-0001

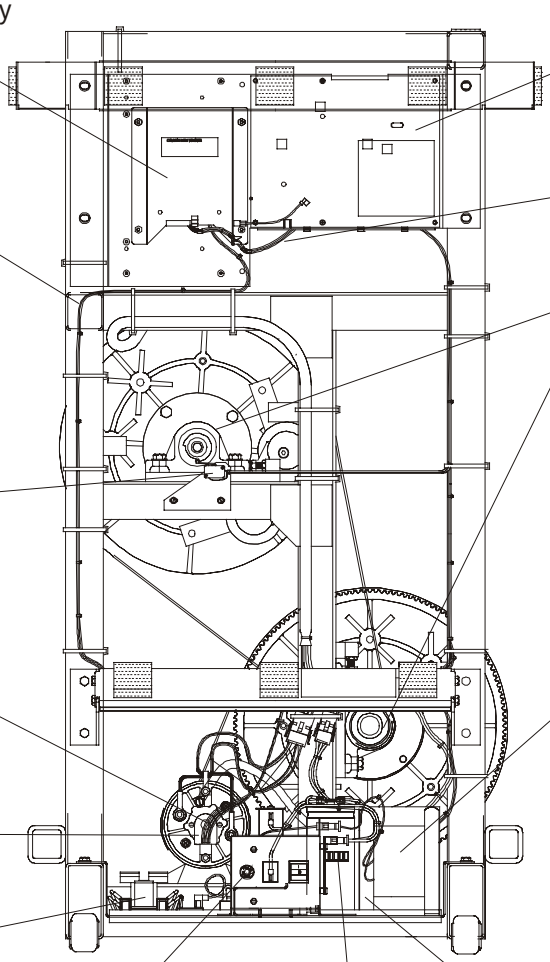
Hand Grips(2)
OK14-01123-0000

Seat Belt
AK14-00254-0000

Foot Plate Assembly
AK14-00141-0000

LT-BE
BACK EXTENSION CIRCUIT

GK14-00001-XXXX
SN # 1000-15272



Low Voltage Power Supply
118E-00001-0006

Transformer/LVPS Cable
AK14-00094-0000

Limit Switch
OK14-01156-0001

Dump/Encoder Cable
AK14-00162-0000

Encoder
118E-00001-0013

Relay
FK14-00002-0064

Line Cord Detachable
SN 8399 - above
0017-00003-0704
Line Cord Hardwired
SN 8398 - below
AK14-00289-0001

Dump Module
BO84-91940-D000

Capacitor
GK14-00002-0081

Power Input Assy(120v/60Hz)
SN 8399 - above
SK14-00237-0001(R)
SN 8398 & below
AK14-00123-0010(R)
Foreign Universal Power
Input Assy(240v/50Hz)
AK14-00143-0000

1“ Pillow Block Bearings(4)
OK14-01017-0000

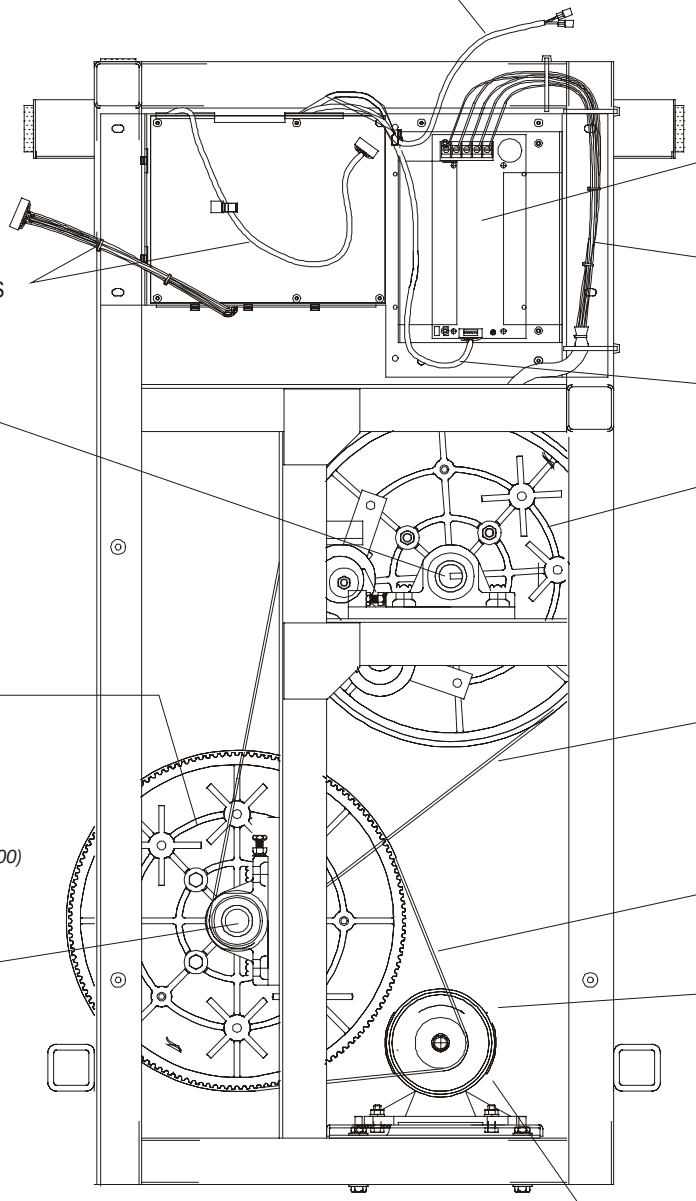
LVPS/CPU Display Cable
AK14-00097-0004

CPU Kit
GK14-00002-0036(R) Eng/Met
CPU Board/Software
AO84-91934-A018 Eng/Met
AO84-91934-A035 Ger/Met

LT-BE
BACK EXTENSION CIRCUIT

GK14-00001-XXXX

SN # 1000-15272



Limit Switch/Speaker Cable
AK14-00163-0004

15 AMP Servo
SK14-00131-0000(R)

Motor/Servo Cable
AK14-00096-0001

CPU/Display Cables
AK14-00021-0001

Servo/CPU Cable
AK14-00081-0001

1" Upper Shaft
SN 4528 & below
GK14-00002-0005
SN 4529-8602
AK14-00213-0000
SN 8603 & above
OK14-01843-0001

Upper Pulley
SN 4528 - below
GK14-00002-0005
SN 4529 & above
AK14-00241-0000

Lower Pulley
SN 4528 & below
OK14-01068-0003
SN 4528 & above
OK14-01428-0000
(Note: Send OK14-01620-0000)

50 MM Belt
OK14-01298-0000

20 MM Belt
OK14-01131-0000

1" Lower Shaft
SN 8398 & below
AK14-00004-0001
SN8399 & above
OK14-01722-0000

Motor - Short
SN 8398 - below
SK14-00246-0001
(Note: If replacing gray motor, send GK14-00002-0030)

Motor - Long
SN8399 & above
SK14-00246-0003

PACSCI Motor Brushes
GK14-00002-0078

Revision Date: 3/3/00